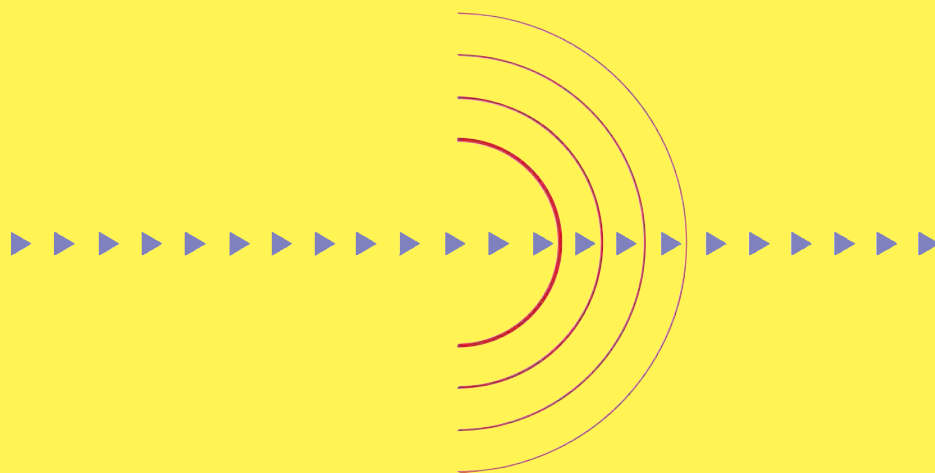


SAATIFIL ACOUSTEX™

PRECISION FABRICS
FOR ACOUSTICAL APPLICATIONS

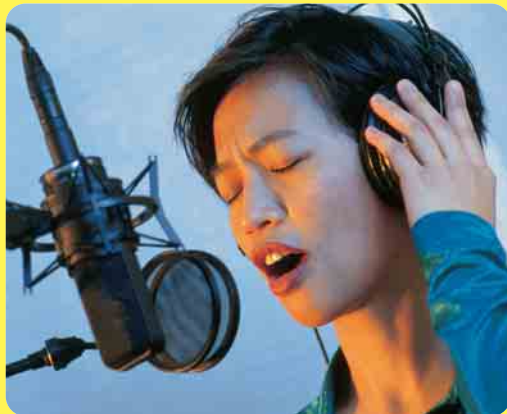


Saatifil Acoustex™

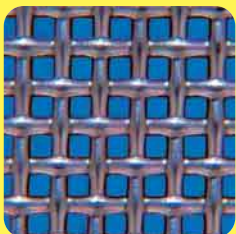
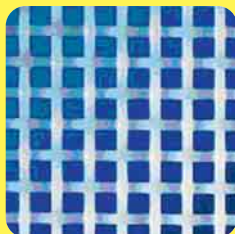
Saatifil Hyphobe Acoustex™

Saatifil MET Acoustex™

ACOUSTICALLY TRANSPARENT SCREENS
SCREENS FOR ACOUSTICAL DAMPING
MOISTURE AND DUST BARRIER SCREENS
CONDUCTIVE SCREENS - EMI/RFI SHIELDING



- Predictable sound transmission and damping
- Regular mesh construction
- High mechanical strength and workability
- Available with Hyphobe™ water repellent treatment
- Available with special Metalester™ metallic coating
- Available as slit ribbon or cut to any shape or size
- ISO 9001 certification



APPLICATIONS

MOBILE PHONES
PALM PCs
TWO-WAY RADIOS
HEADSETS

CAR/HOME HI-FI
HOMEVIDEO
PROFESSIONAL MICROPHONES
PROFESSIONAL SPEAKERS

Typical range of products

Saatifil Acoustex™ Saatifil Hyphobe Acoustex™

Tab.1

	Specific Airflow Resistance		Pore Size [µm]	Thickness [µm]	Weight [g/m ²]	Tensile Strength warp/weft [N/5 cm]
	[MKS rayls] ⁽¹⁾	[CGS Acoustic Ohms ⁽²⁾ over 1 cm ²]				
Saatifil Acoustex 006	6	0.6	105	65	25	235
Saatifil Acoustex 010	10	1.0	120	105	50	500
Saatifil Acoustex 025	25	2.5	55	50	25	245
Saatifil Acoustex 032	32	3.2	38	48	25	235
Saatifil Acoustex 045	45	4.5	50	110	70	655
Saatifil Acoustex 090	90	9.0	40	125	85	790
Saatifil Acoustex 145	145	14.5	25	70	55	475
Saatifil Acoustex 160	160	16.0	20	60	45	385
Saatifil Acoustex 260	260	26.0	20	60	50	300
NOTES (1) = [Pa s/m] (2) = [microbar s/cm ³]	PRODUCT CODE DESCRIPTION					
	Saatifil Acoustex B 010 <small>color code acoustic impedance in MKS Rayls</small>		Saatifil Hyphobe Acoustex B 010 <small>special water repellent treatment color code acoustic impedance in MKS Rayls</small>			
COLOR CODES: W=White B=Black G=Grey S=Silver any color can be specially ordered						

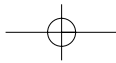
INDICATIVE DATA ONLY

Saatifil MET Acoustex™

Tab.2

	Specific Airflow Resistance		Pore Size [µm]	Thickness [µm]	Weight [g/m ²]	Tensile Strength warp/weft [N/5 cm]
	[MKS rayls] ⁽¹⁾	[CGS Acoustic Ohms ⁽²⁾ over 1 cm ²]				
Saatifil MET Acoustex Ni 004	4	0.4	400	465	280	1550
Saatifil MET Acoustex Ni 005	5	0.5	220	230	125	550
Saatifil MET Acoustex Ni 010	10	1.0	130	120	100	450
Saatifil MET Acoustex Ni 030	30	3.0	45	60	55	220
Saatifil MET Acoustex Ni 050	50	5.0	55	90	85	340
Saatifil MET Acoustex Ni 085	85	8.5	30	65	110	380
Saatifil MET Acoustex Ni 140	140	14.0	25	70	85	310
NOTES (1) = [Pa s/m] (2) = [microbar s/cm ³]	PRODUCT CODE DESCRIPTION					
	Saatifil MET Acoustex Ni 010 <small>special metallic coating metal=nickel acoustic impedance in MKS Rayls</small>					

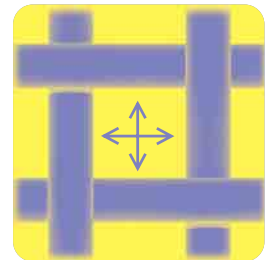
INDICATIVE DATA ONLY



Saatifil Acoustex™

Introduction

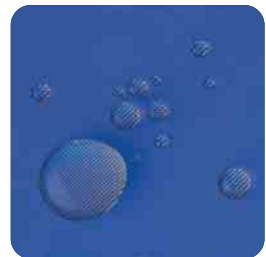
Saatifil Acoustex™ fabrics are designed for acoustical applications requiring uniform performance. These fabrics are woven to close tolerances thereby creating consistent acoustical resistance*. Uniformity is maintained throughout the roll and from lot to lot. The Polyester Monofilament Fiber used to produce the Saatifil Acoustex fabrics is stable in humid conditions.



The Water Repellent Treatment

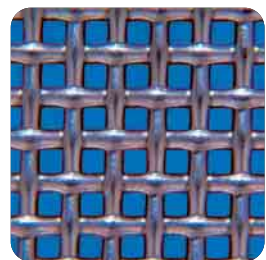
Saatifil Acoustex fabrics are available with Hyphobe™ special finishing which enables the fabric to repel water. The effectiveness in repelling moisture is determined by measuring the contact angle of a drop of liquid on the fabric surface. (See Tab. 4-5)

The contact angle of Hyphobe™ treated fabrics was compared to standard fabrics. The increase in contact angle demonstrates the ability to repel water. (See Tab. 3)



The Metal Coating

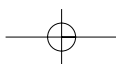
Another interesting option is the exclusive metal-coated polyester fabric. Main features of this high-tech product are:
High electrical conductivity (Typical surface resistivity ~ 0,1 Ohms/□)
Good electromagnetic shielding (E-field shielding at 1 GHz >60 dB)

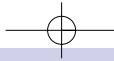


Airflow Resistance - Testing Conditions

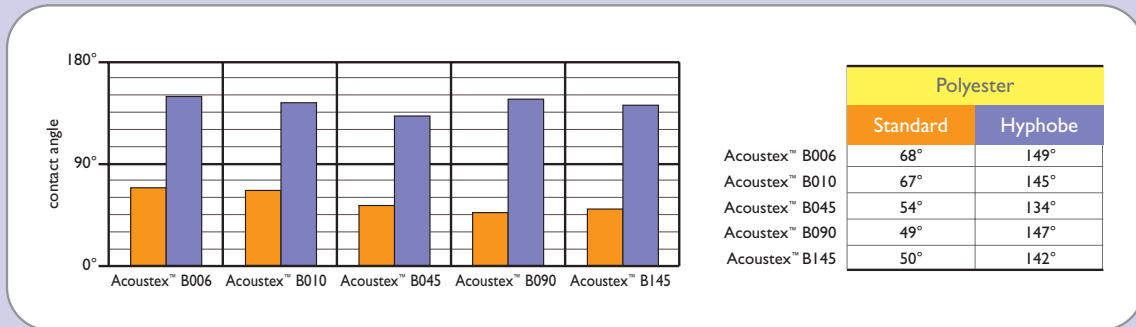
To accurately determine specific airflow resistance, the test must be conducted using a laminar flow. The test measurements of the Saatifil Acoustex fabrics were conducted with flow rates below 0.3 m/s, with an accuracy of 0.1 Pa in pressure measurements. (See Tab. 6-7)

* Typical dispersion of woven Saatifil Acoustex screens < 6%
Typical dispersion of nonwoven materials 10-30%

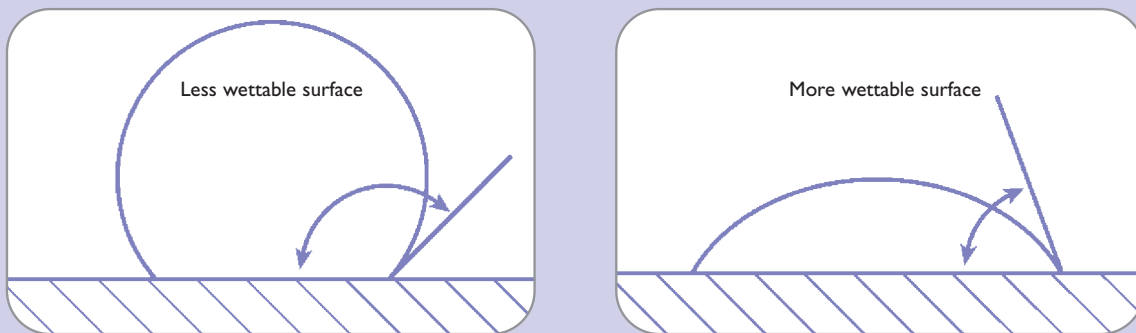




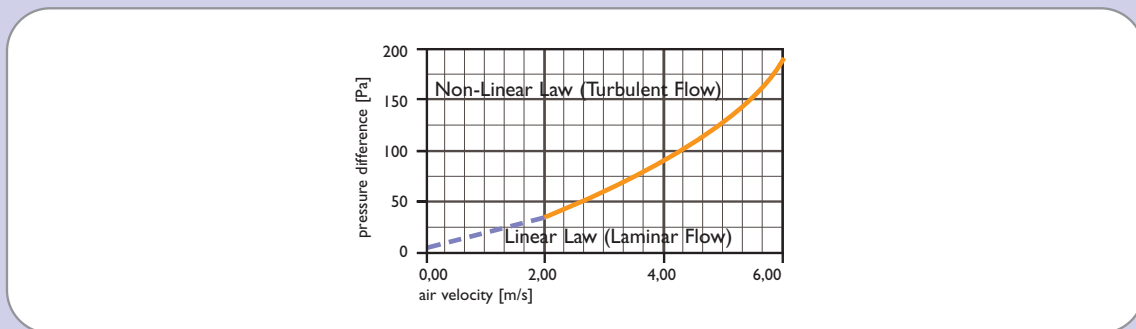
Tab.3 The Water Repellent Treatment



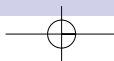
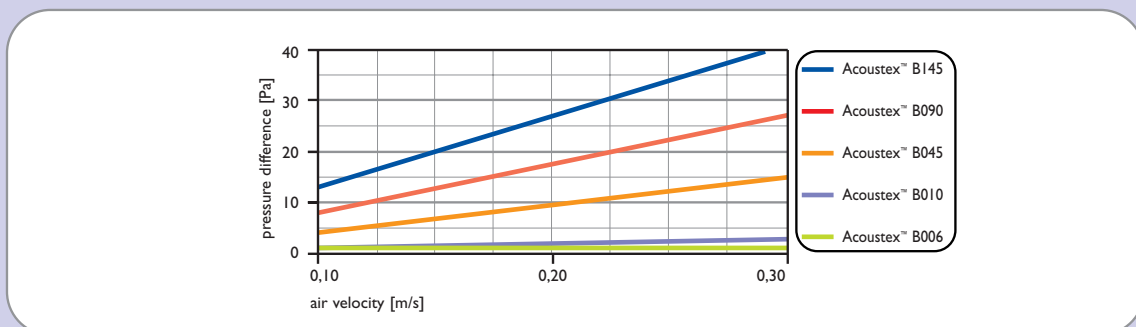
Tab.4-5 Contact Angle Measurements



Tab.6 Airflow Resistance-Testing Conditions / Linear vs Non-Linear Range



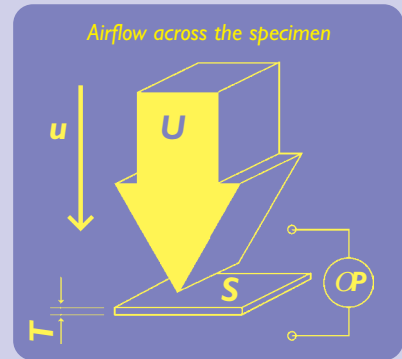
Tab.7 Airflow Resistance-Testing Conditions / Laminar Flow-selection from the Acoustex range



Definitions

The diagram shows airflow passing through a screen fabric. The symbols denote:

- S [m²]** **AREA**
The test area.
- T [m]** **THICKNESS**
The thickness of the fabric in meters.
- OP [Pa]** **PRESSURE DIFFERENCE**
The pressure difference across the fabric.
- U [m³/s]** **FLOW RATE OR VOLUME VELOCITY**
The rate at which a volume of air flows through the fabric in a specific unit of time.
- u [m/s]** **LINEAR VELOCITY OF THE AIRFLOW**
The flow rate or volume velocity divided by the test area.



pressure conversion factors:

$$1 \text{ bar} = 100000 \text{ Pa} \quad 1 \text{ cm WG} = 98,06 \text{ Pa}$$

$$1 \text{ psi} = 6894 \text{ Pa} \quad 1'' \text{ WG} = 249,1 \text{ Pa}$$

In order to describe the airflow properties of the material, the following parameters are defined:

R

[Pa s/m³] or
[MKS acoustic ohms]

AIRFLOW RESISTANCE

This is the result of the **pressure drop** across the specimen divided by the **flow rate**.

$$R = OP/U$$

The **Acoustic Ohm** unit can be defined as [Pa s/m³] in the **MKS standard** or as [microbar s/cm³ = (dyn/cm²) s/cm³] in the **CGS system**.

A factor in airflow resistance is the size of the surface area. An increase in surface area will have a corresponding increase in airflow and a decrease in airflow resistance. Airflow resistance is a useful measurement only when the size of the surface area is known and therefore not appropriate to compare materials.

r

[Pa s/m] or
[MKS rayls]

SPECIFIC AIRFLOW RESISTANCE ("ACOUSTIC IMPEDANCE")

This is the result of the **pressure difference** across the specimen divided by the linear velocity of the airflow.

$$r = OP/u$$

It also corresponds to the value of the above **airflow resistance** multiplied by the **area** of the specimen. In fact: $r = OP/u = OP/(U/S) = OP*S/U = R*S$

The MKS unit [Pa s/m] is also called **MKS rayl**, while in the CGS system it corresponds to the **CGS Acoustic Ohms** referred to 1 cm².

Specific airflow resistance is a useful measurement to compare materials as it is not dependant on the size of the surface area but is a measurement of the material itself. Variations in the thickness and pore size will vary the MKS rayl value. The consistency of the MKS rayl values of Saatifil Acoustex materials is a result of its precise pore size and the uniformity of the fiber.

r₀

[Pa s/m²] or
[MKS rayls/m]

AIRFLOW RESISTIVITY

This can be obtained from the **specific airflow resistance** divided by the **thickness** of the specimen.

$$r_0 = r/T$$

The unit [Pa s/m²] corresponds to MKS rayl/m.

Materials such as foam are available in various thicknesses. Airflow resistivity is a useful measurement for choosing which thickness to use. Each Saatifil Acoustex product has its own specific thickness. Therefore, this quantity cannot be defined.

Addresses

WORLD HEADQUARTERS:

SAATITECH S.p.A.
Via Como, 14
22070 Veniano (CO), ITALY
Phone: (+ 39) 031 891333
Fax : (+ 39) 031 890482
E-mail: info.IT@saatitech.com

BRANCHES:

SAATI IBERICA S.A.
Pol. Ind: El Mijares, c/Industria 13
12550 Almazora (Castellón), SPAIN
Phone: (+ 34) 96 4550688
Fax : (+ 34) 96 4551049
E-mail: info.ES@saatitech.com

SAATI AMERICAS CORP.
Route 100, PO Box 440
Somers, NY 10589, USA
Phone: (+ 1) 914 767 0100
Fax: (+ 1) 914 767 0109
E-mail: info.US@saatitech.com

SAATITECH FRANCE
Route Nationale
80360 Sailly Saillisel, FRANCE
Phone: (+ 33) 3 22857700
Fax : (+ 33) 3 22853202
E-mail: info.FR@saatitech.com

SAATI DO BRASIL IMP. EXP. LTDA
Rua Flávio Beltrame, 235
Unileste 13422-140, Piracicaba, SP, BRASIL
Phone: (+ 55) 19 34241442
Fax : (+ 55) 19 34242594
E-mail: info.BR@saatitech.com

SAATITECH GMBH
Benzstrasse 33
70736 Fellbach bei Stuttgart, GERMANY
Phone: (+ 49) 0711 5103016
Fax : (+ 49) 0711 5103017
E-mail: info.IT@saatitech.com

SHANGHAI SAATI FABRICS CO. LTD.
Rm 47 bis. 4th floor, Lombardy Building No 999,
Ningqiao Rd, 201206 Pudong, Jinqiao, Shanghai, CHINA
Phone: (+ 86) 21 58999113
Fax : (+ 86) 21 50317438
E-mail: info.CN@saatitech.com

